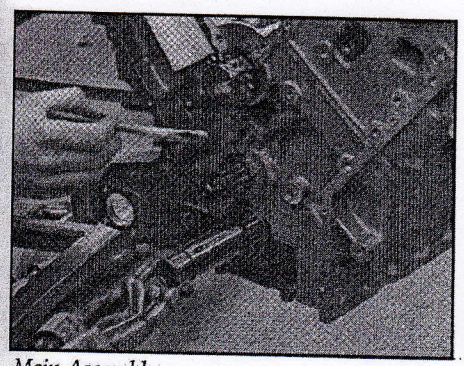
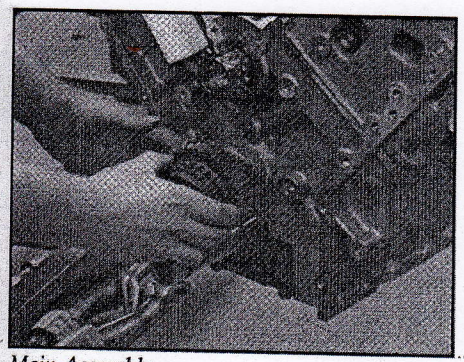


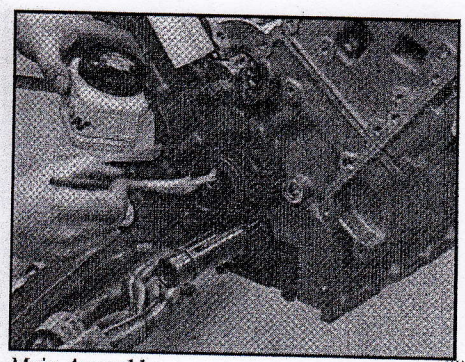
Main Assembly

Lubricate the gear teeth and thrust washer with nulon.



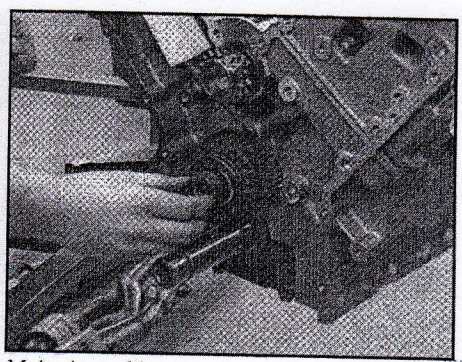
Main Assembly

Next fit the combined half time sprocket and gear.



Main Assembly

Lubricate the thrust face with nulon...



Main Assembly

...and fit the thick thrust washer.